NOTES: (Unless otherwise specified)

1. DIMENSIONS FOR HOLE LOCATIONS APPLY AFTER WELDING AND MACHINING OF SURFACES.
2. REMOVE ALL BURRS AND BREAK SHARP EDGES.
3. MASK ALL HOLES PRIOR TO PAINTING.
4. FINISH:
   A. CLEAN, DEGREASE AND SANDBLAST.
   B. PAINT WITH ONE COAT RUSTOLEUM RED PRIMER.
   C. PAINT WITH ONE COAT ACRYLIC ENAMEL, RUSTOLEUM BLACK.
   D. STAMP WITH P/N 5A 441-199-63 AND CURRENT REVISION USING WHITE INK.
5. SCALE 1/4" = 1'0" APPROXIMATELY WHERE SHOWN.