NOTES: (Unless otherwise specified)

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. STRESS RELIEVE ALL WELDS PRIOR TO PAINTING.
   ALL WELDS TO BE M.N. A.W.S. STANDARDS.
3. MASK ALL HOLES AND INDICATED SURFACES PRIOR TO PAINTING.

4. FINISH:
   A. CLEAN, DEGREESE AND SANDBLAST.
   B. PAINT WITH ONE COAT RUSTOLEUM RED PRIMER.
   C. PAINT WITH ONE COAT RUSTOLEUM BLACK ENAMEL.
   O. STAMP WITH P/N "PF 451-001-B3" AND CURRENT REVISION LEVEL
      USING WHITE INDELEIBLE INK AND .13 INCH CHARACTER HEIGHT.
      LOCATE APPROXIMATELY WHERE SHOWN.