NOTES: (Unless otherwise specified)

1. MATERIAL: 1020 STEEL.
2. REMOVE ALL BURRS AND BREAK SHARP EDGES.
3. MASK ALL HOLES PRIOR TO PAINTING.
4. FINISH:
   A. CLEAN, DEGREASE AND SANDBLAST.
   B. PAINT WITH ONE COAT RUSTOLEUM RED PRIMER.
   C. PAINT WITH ONE COAT RUSTOLEUM BLACK ENAMEL.
   D. STAMP WITH P/N "PF 451-001-38" AND CURRENT REVISION USING WHITE INDELIBILE INK AND .13 INCH CHARACTER HEIGHT, LOCATE APPROXIMATELY WHERE SHOWN.