1. INSTALL SELF-CLINCHING NUTS, ITEM 2, PER MANUFACTURER'S SPECIFICATION.
2. BREAK AND DEBURR ALL SHARP EDGES.
3. MASK ALL THREADED HOLES PRIOR TO PAINTING.
4. FINISH:
   A. CLEAN, DEGREASE AND SANDBLAST.
   B. PAINT WITH ONE COAT RUSTOLEUM RED PRIMER.
   C. PAINT WITH ONE COAT RUSTOLEUM BLACK ENAMEL.
5. STAMP WITH P/N "PF 441–199–91" AND CURRENT REVISION USING WHITE INDELIBILE INK AND .13 INCH CHARACTER HEIGHT, LOCATE APPROXIMATELY WHERE SHOWN.