NOTES: (Unless otherwise specified)

1. INSTALL SELF-CLINCHING NUTS, ITEM 2, PER MANUFACTURER'S SPECIFICATIONS.
2. REMOVE ALL BURRS AND BREAK SHARP EDGES.
3. MASK ALL THREADS PRIOR TO FINISH.
4. FINISH: BLACK OXIDE.
5. STAMP WITH P/N "PF 441-199-69" AND CURRENT REVISION USING WHITE INDELIBLE INK AND .13 INCH CHARACTER HEIGHT. LOCATE APPROXIMATELY WHERE SHOWN.