Assembly Instructions

Glue in the magnets with cryo-epoxy. The thin magnet is inserted into the 'wand inserter' piece that is red anodized.

Use loctite instant adhesive when threading the inserter and remover pieces into the Teflon handle. The Teflon has not been threaded for a tighter fit.

magnets 18DRE1606, thickness 0.101 inch

magnets 18DRE1604, thickness 0.06 inch
1. Take into account that hard anodizing will add 0.001 inch to all surfaces.

2. Hard anodize red.

3. Machine again leaving the red color only at the top of the pin tester, see view A. The threads may remain red.

Units: inch
Tol: x.xxx +/- 0.005
x.xx +/- 0.01

Material: Al
Wand's remover

Units: inch
Tol: xx.xx +/- 0.01

Material: Al