<table>
<thead>
<tr>
<th>Part List</th>
<th>[ Cassette Transfer Handle ]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Parts</td>
<td>Description</td>
</tr>
<tr>
<td>Stainless Steel</td>
<td>MOC 67568725 or Equal.</td>
</tr>
<tr>
<td>Stainless Steel</td>
<td>D6564006 or Equal.</td>
</tr>
<tr>
<td>Stainless Steel</td>
<td>D55664010 or Equal.</td>
</tr>
<tr>
<td>Acrylic</td>
<td>0.06&quot; THK ROMARK A RED/WHITE ENGRAVED LABEL.</td>
</tr>
<tr>
<td>Compression 9/16 x 3/4 x .072 or Equal.</td>
<td>SPRING.</td>
</tr>
<tr>
<td>Bright Finish, Chamfer OK.</td>
<td>Pin - GROUND DOWEL, 1/4 x 1/4</td>
</tr>
<tr>
<td>Pressed &amp; Welded 1/2 SS Tube</td>
<td>Modified 1/2 x 3/8 DOWEL Pin.</td>
</tr>
<tr>
<td>Metal</td>
<td>Teflon HANDLE.</td>
</tr>
<tr>
<td>Aluminum 6061</td>
<td>Teflon RING.</td>
</tr>
<tr>
<td>Aluminum 6061</td>
<td>Teflon CUP.</td>
</tr>
<tr>
<td>4.061&quot; OD 40 Pipe</td>
<td>Outer Al Pipe.</td>
</tr>
<tr>
<td>1/2 Stainless Steel</td>
<td>Inner SS Tube.</td>
</tr>
<tr>
<td>3/4 OD Stainless Steel Tube - 0.035 WALL</td>
<td>stainless Steel.</td>
</tr>
<tr>
<td>Note</td>
<td>Item by Description.</td>
</tr>
</tbody>
</table>

Vendor: [Vendor's Name]
ENGRAVED LABEL
CASSETTE TRANSFER HANDLE

Push

SEAL

SERIAL NUMBER

@ ASSEMBLY: SEE SHEET 12

BEFORE STARTING THE RUN:

1. MAKE SURE THE BEGINNING AND ENDING SERIAL NUMBERS
   WITH THE TEXT IF REQUESTED (PLEASE Specify VERSION).

2. AN ADOBE ILLUSTRATOR OR AUTOCAD DRAWING CAN BE SUPPLIED,
   THESE LISTED ABOVE.

3. YOUR APPROVAL IS REQUIRED IF USING DIFFERENT POINTS FROM
   THE FAMILY (EG. ARIAL OR ARIAL NULLATION).

4. THE SERIAL NUMBER TEXT HEIGHT IS TO BE 7/480 POINTS
   (015/20.007") ENGRAVED IN A MINUS BOLD POINT (EG. ARIAL
   BLACK OR ARIAL NULLATION BOLD).

5. LARGER TEXT HEIGHT IS TO BE 11/60 POINTS

6. ENGRAVE IN A SMALLER FONT UNDER "TO TURN".

7. DIRECTION OF FONT, AND "ON", A 2-DIGIT SERIAL NUMBER IS

STOCK:

1. MAT PAPER - "O.D." THE WORKMARK ACTIVITY ENGRAVING
   MATERIAL
TEFLON O-RING - 018
CASSETTE TRANSFER HANDLE

LIST / SMB / SRR / SLC

SECTION 9-6


0.271" SECTION WAS PRECUT IN A SEPARATE BIN.

0.271" SECTION WAS PRECUT IN A SEPARATE BIN.
SECTION CAN BE DETERMINED ON THE BASE OF THE TOTAL QUICKLY TELL-ONLY-IF THE MODEL CEASES TO
SECURE THE OUTER END, WHICH IS A TIGHT SEAT TUBE. This ALLOWED TO

7. WE CAN USE A TAPER FROM A SHORT PIECE OF 3/4" STAINLESS
CONTRACTS AGAINST THE WALLS OF THE STAINLESS STEEL TUBE.

8. MEASURED THE LENGTHS OF THE STAINLESS STEEL TUBE.
6. IF THE ID OF THE O-RING IS TOO SMALL, THE HANDLE WILL
WHERE ACQUIRED IF THE SWIVEL IS FLEETLY OVER A 0.741" OD ThRU.

5. WE TIGHTEN THE O-RINGS ON A 0.741" OD TAPER, O-RINGS
5. WE TIGHTEN THE O-RINGS ON A 0.741" OD TAPER, O-RINGS
4. WE FOUND THAT WE ONLY RECORDED APPROX. 0.50% OF THE
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3. SPECIFIED FOR AS-568A-018 TEFLON O-RINGS (AKS
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2. OD TOLERANCE IS TIGHTER THAN AS-568A SPEC.
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1. MCM MATERIAL - MECHANICAL BRAKE PIECE - TEFLON
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NOTE:

PART # 199653140
MODIFIED 1/8 DOWEL PIN
CASSETTE TRANSFER HANDLE

\[ \text{Notes:} \]
1. RAW MATERIAL - STAINLESS STEEL GROUND DOWEL 1/8 x 3/8
2. ONE END IS TO BE ENDED SQUARE

\[ \text{As shown:} \]
TACK WELD AS SHOWN ON LEFT.

Pin in 2 places
Tack weld each
EXPLODED VIEW - HANDLE LABEL
CASSETTE TRANSFER HANDLE
Invoke Slac / MPB / M错 / SLAC

1. Remove the label on the Teflon handle to allow epoxy to come up in the areas of the label, then apply it to the top of the handle (as shown in the exploded view). This is to fill the blinding holes and provide access to the Teflon handle. See note 9.
2. Apply a small amount of RTV adhesive to the epoxy on the labels. This is to ensure a good seal.
3. The Teflon handle is to be placed (7) times. The epoxy must be placed on the RTV adhesive.
4. The expanded label into the Teflon handle is as per the exploded view.
5. Push to the limit of the handle. This is to fill all the blinding holes and provide access to the handle (as shown in the exploded view).
1. PRESS TEFLON RING (4) ON TO BOTTOM CUP (3) AND ATTACH WITH #2-56 X 1/4" SLOTTED PAN HEAD MACHINE SCREW (12).  
2. SLIDE BOTTOM CUP (3) ONTO OUTER ALUMINIUM PIPE (2) AND ATTACH WITH #4-40 X 3/8" SLOTTED HEAD CAP SCREWS (11).  
ATTACH TO 3/4"-10 SLUG. 

ASSEMBLY NOTES - OUTER TUBE:
EXPLODED VIEW - ASSEMBLY

CASSETTE TRANSFER HANDLE

NOTE ORIENTATION OF #4-40 HOLES TO SLOT

1. INSTALL TEFLON O-RINGS (6) IN TO O-RING GROOVES AT BOTH ENDS OF THE OUTER ALUMINUM Pipe.

2. SLIDE INNER STAINLESS TUBE (1) INTO THE OUTER ALUMINUM Pipe.

3. PLACE COMPRESSION SPRING ON END OF TUBE (1).

4. COMPRESS SPRING (6) WITH TEFLON HANDLE (5) AND SECURE.

5. COMPRESS HANDLE (5) WITH TEFLON SCREW. TEFLON HANDLE (5) AND SCREW WITH #4-40 X 1/2" SOCKET HEAD CAP SCREWS. TEFLON HANDLE (5) TO BE ONE OF THE #4-40 HOLES ON THE SIDE OF THE ALUMINUM TUBE.

6. ORIENT CORRECTLY IN STEP 4 BELOW.

THE ALUMINUM OUTER Pipe SHOULD BE ORIENTED SO THE RUN IS OPPOSITE THE 2.75" SLOT IN

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