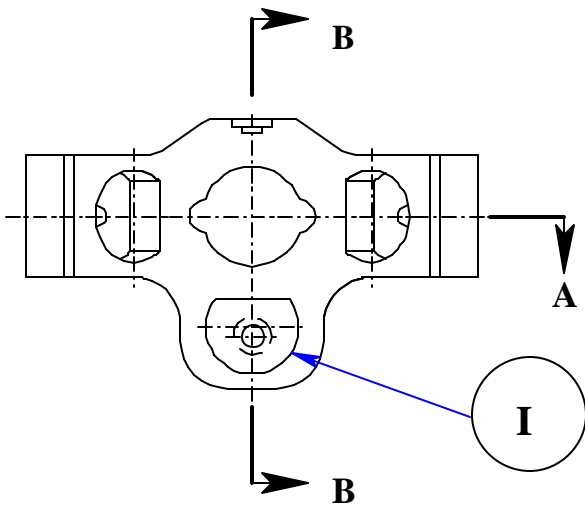
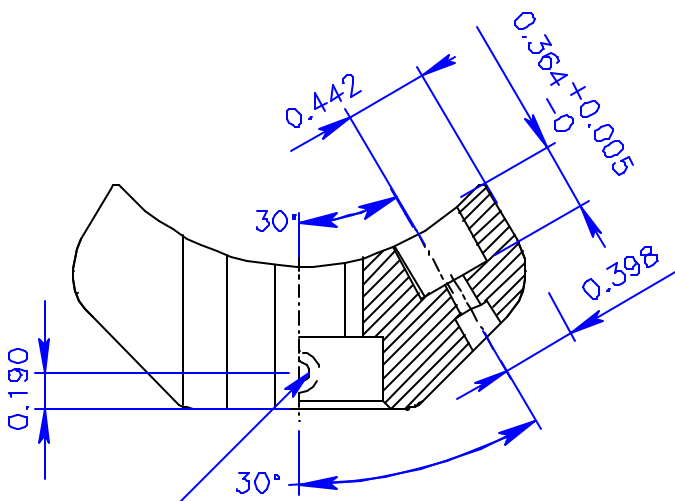
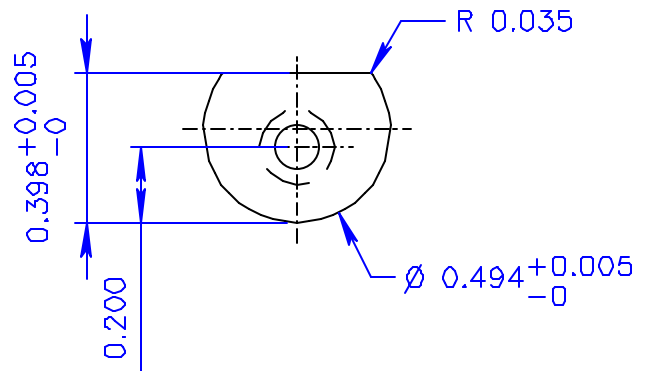


Name		Date	Loading alignment tool Base		
Created By	I.Tsyba	June 2003			
Checked By	J.Kovarik	June 2003	SMB/SSRL/SLAC		
Scale	not to scale				
Material	SS 304				
Unit	inch				
File name:	base.vc6				
			Tolerance	Sheet 1 of 5	
			.XX +/- 0.01; .XXX +/- 0.005 Unless otherwise noted		

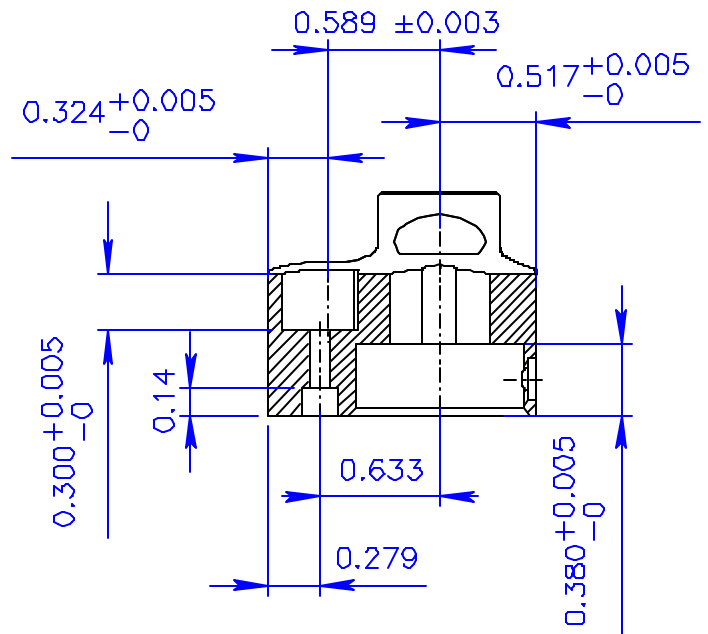


I view



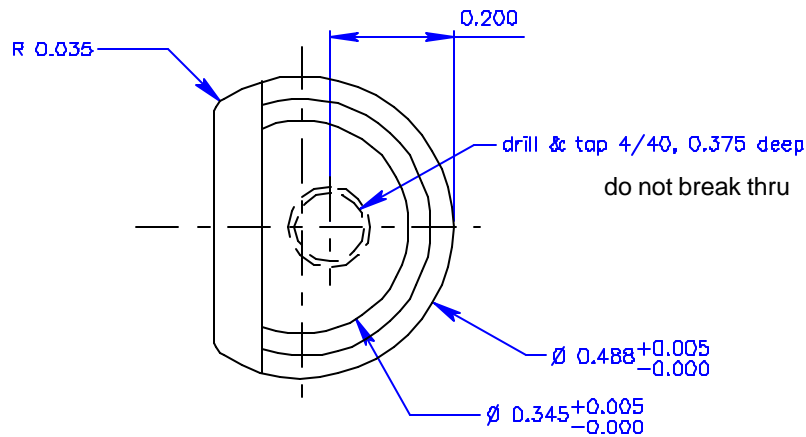
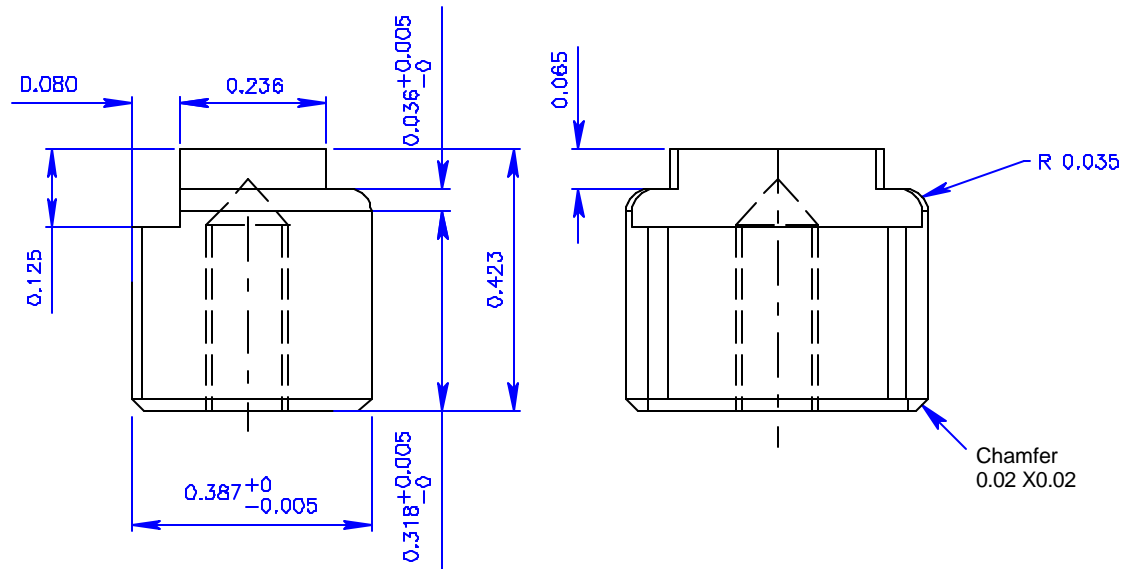
dia 0.112 thru,
spot face dia 0.218
0.048 deep for button
cup screw head

A-A section



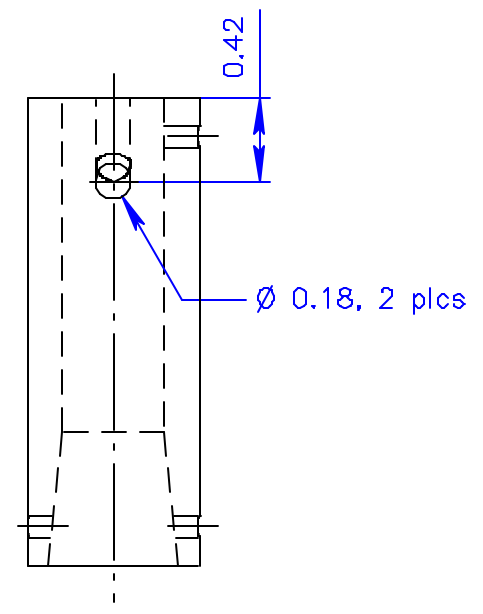
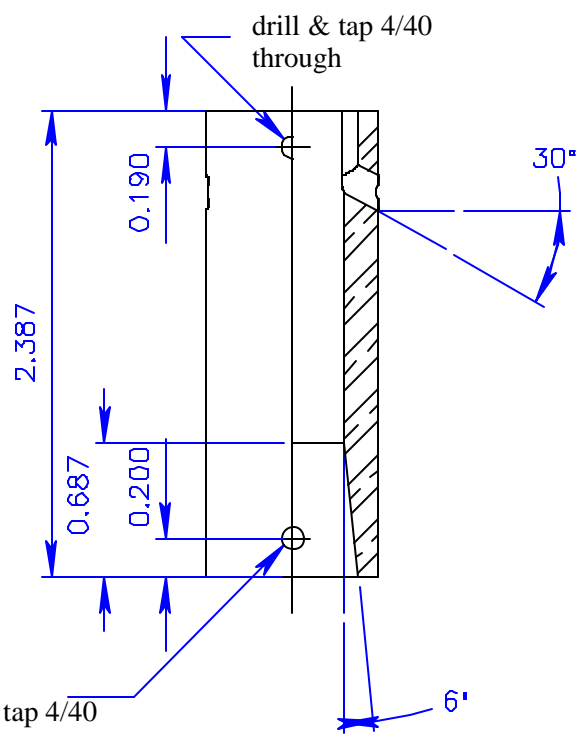
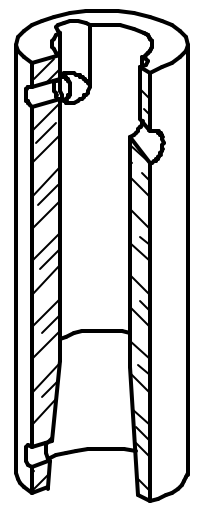
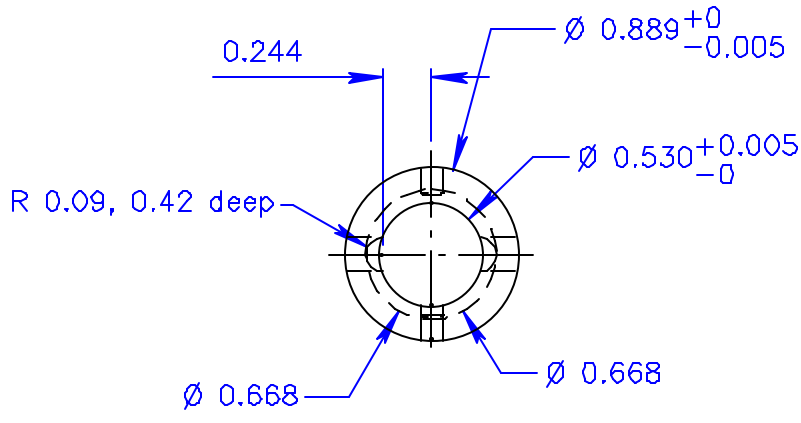
B-B section

	Name	Date	Loading alignment tool Base		
Created By	I.Tsyba	June 2003			
Checked By	J.Kovarik	June 2003			
Scale	not to scale		SMB/SSRL/SLAC	Tolerance .XX +/- 0.01; .XXX +/- 0.005 Unless otherwise noted	Sheet 2 of 5
Material	SS 304				
Unit	inch				
File name:	base_inside.vc6				



amount: 3

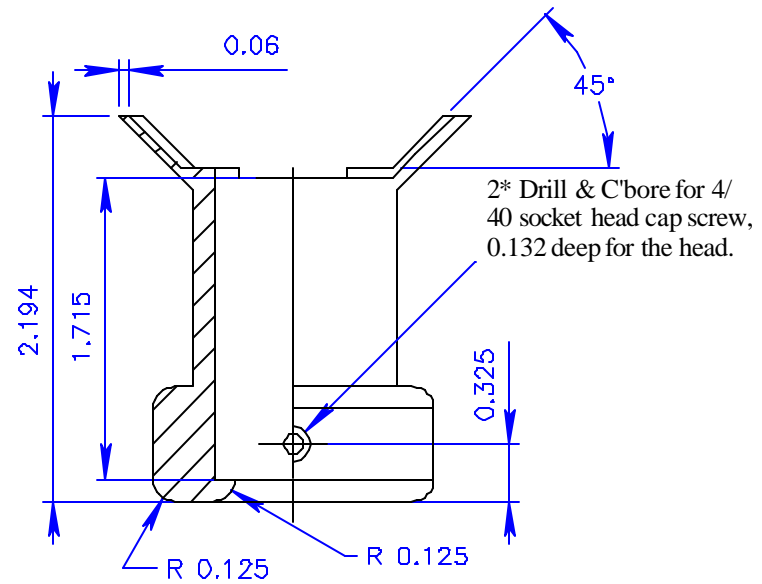
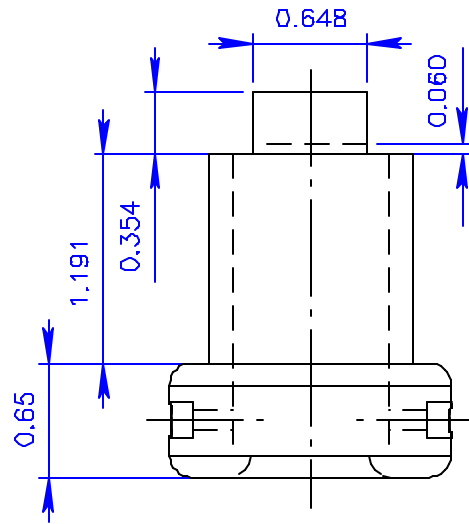
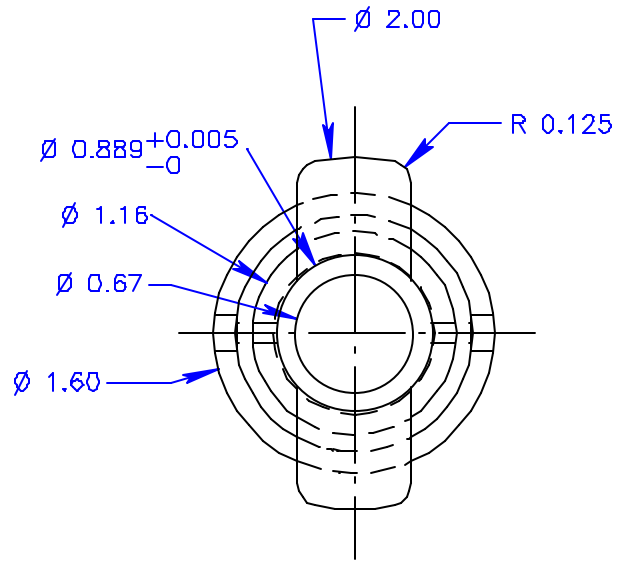
	Name	Date	Loading alignment tool Base_legs					
Created By	I.Tsyba	June 2003				SMB/SSRL/SLAC		
Checked By	J.Kovarik	June 2003	Drawing Number		Sheet 3 of 5			
Scale	not to scale							
Material	Aluminum							
Unit	inch							
Tolerance	+/- 0.005 when not indicated							
File name:	base_legs.vc6							



2plcs drill & tap 4/40 through

	Name	Date
Created By	I.Tsyba	June 2003
Checked By	J.Mitchell	June 2003
Scale	not to scale	
Material	Aluminum	
Unit	inch	
File name:	handle_body.vc6	

Loading alignment tool Handle		
SMB/SSRL/SLAC	Tolerance	Sheet
	.XX +/- 0.01; .XXX +/- 0.005 Unless otherwise noted	4 of 5



	Name	Date
Created By	I.Tsyba	July 2003
Checked By		July 2003
Scale	not to scale	
Material	Teflon	
Unit	inch	
File name:	handle_teflon.vc6	

Loading alignment tool Handle

SMB/SSRL/SLAC

Tolerance
 .XX +/- 0.01;
 .XXX +/- 0.005
 Unless otherwise noted

Sheet
 5 of 5